



## IZELCRYL 23X70 2,3 %OH

### PRODUCT DESCRIPTION

IZELCRYL 23X70 2,3 %OH is a hydroxyl functional acrylic resin developed for use in two component systems when cured with polyisocyanate.

Characteristics of IZELCRYL 23X70 2,3 %OH based coatings include:

- High gloss
- Excellent hardness
- Excellent weathering properties
- Excellent chemical resistance
- Good application properties

### MATERIAL SAFETY

SDS for this product is available on request

### APPLICATION

- Auto repair
- Industrial paints and varnishes
- Marine paints and varnishes
- Wood
- Furniture varnish

### STORAGE & SHELF LIFE

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature between 5-30 °C. Exposure to direct sunlight should be avoided. The shelf life of the resin under the mentioned storage conditions is 1 year.

### DELIVERY FORM

- IBC - 1000 kg
- Barrel - 200 kg
- Bulk

### CHEMICAL COMPOSITION

The solvents chosen for paints and lacquers based on IZELCRYL 23X70 2,3 %OH should be free of water and should not contain groups that react with isocyanates.

### TECHNICAL SPECIFICATIONS

Property	Value	Unit	Test Method
Solvent type	Xylene	-	-
Solid content	68-72	%	TS EN ISO 3251
Viscosity (Brookfield 25 °C)	2700-4630	cP	TS 6126 EN ISO 2555
Acid value	Max 13	mg KOH/g	TS 2366 EN ISO 2114
Colour	Max 1	Gardner	TS EN ISO 4630
Hydroxyl value (On solid)	approx.2,3	%	Izel Test Methods
Hydroxyl value (Supply form)	1,6±0,2	%	Izel Test Methods
Density (20 °C)	0,97-1,01	gr/cm <sup>3</sup>	TS EN ISO 2811-1

The amount of polyisocyanate used to 100 g of acrylic resin (100% solid)

$$= \frac{42 \times 100 \times OH \%}{17 \times NCO \%} \times \frac{NCO}{OH}$$

General suggestion is NCO/OH ratio should be equal to 1.

But;

If the product has to be harder and has more resistance for chemicals;  
NCO/OH>1

If the product has to be flexible has good adhesion and weatherability;  
NCO/OH<1

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